Module 5 EQA 1974

Related Regulations on Air Quality & Environmental Quality (Clean Air) Regulations 1978



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REP

Environment Institute of Malaysia

OUTLINE OF PRESENTATION

- 1. Sources That Subjected to Written Approval
- 2. Introduction Clean Air Regulation, 1978
- 3. Emission Standards & Ambient Air Quality Guideline
- 4. Written Approval Application Procedure
- 5. Written Approval Application Forms
- 6. Written Approval Condition
- 7. Other Related Regulations on Air Quality

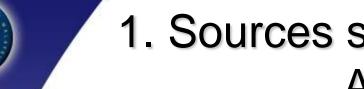


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Objective

At the end of this module, you should be able

- briefly describe the overall provision in the Environmental Quality (Clean Air) Regulations 1978
- Recognize the sources that subjected to written approval
- Recognize various emission standards
- Explain the written approval application procedure and approval conditions.
- Recognize other related regulations, guidelines and Malaysian Standards on air quality



1. Sources subjected to Written Approval

What needs written approval?

- chimney, vents, opening, etc through which air pollutants will be discharged.

- fuel burning equipment
- incinerators
- generators

The application for the above would include air pollution control equipment



THE WRITTEN APPROVAL (...cont)

The approval condition (KB) may include:

- chimney height; control equipment specifications, operating conditions, maintenance and record keeping, etc.



2. Introduction to Environmental Quality (Clean Air) Regulation 1978

Commencement: 1 October 1978 Intention: To control emission of air impurities into open air

Amended by: PU(A)40/1979,309/2000

Take note of the amended regulations (i.e. Regulation 2, 11, 12, 13, 49, 56, 58 and Fifth Schedule)



8 Parts and 5 Schedules

- Part 1
- : Preliminary (R1-R3)
- : Industrial Facilities

adjacent to

• Part II

- residential areas (R4-R6)
- Part III : Burning of Waste (R7-R13)
- Part IV : Dark Smoke (R14-R19)
- Part V : Air Impurities (R20-R43)
- Part VI : Miscellaneous
 Provisions (R44-R55)
- Part VII : Penalty and Fees (R56-

R57)



Regulation 8

Erection of incinerator to obtain prior approval

No person shall erect, construct, install, resite or alter any incinerator without prior written approval from the Director General



Regulation 36 Erection of fuel burning equipment

Any person intending to erect, install, resite or alter equipment, plant or facility used for the purpose of heating or generation of power that is rated to consume pulverised fuel or any solid fuel at 30 kg or more per hour or any liquid or gaseous matter at 15 kg or more per hour, shall obtain prior written approval from the Director General

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Regulation 38

Erection of chimney

Any person intending to erect, install, resite or alter any chimney, from or through which air impurities may be emitted or discharge shall obtain prior written approval from the Director General. This requirement shall not apply to a chimney serving private residence.

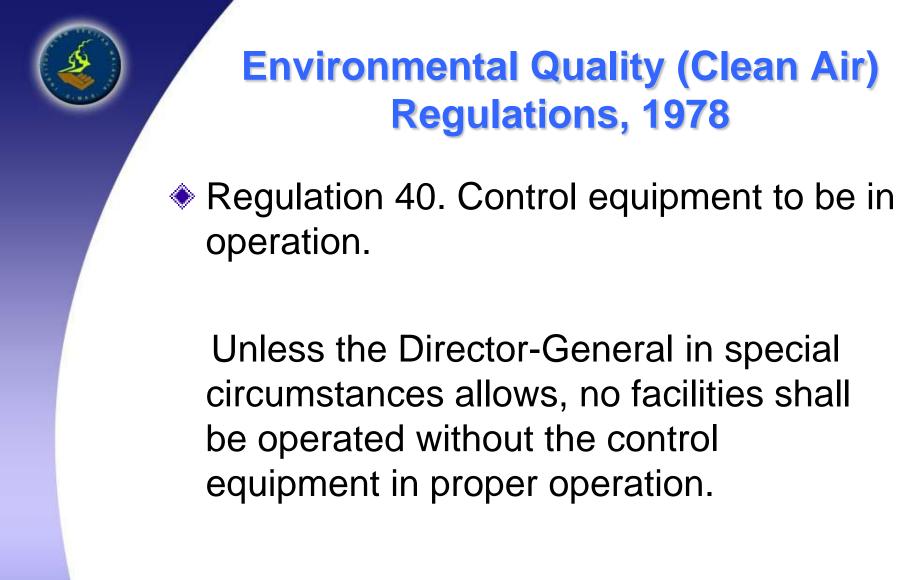
Definition of chimney

"Chimney" includes any structure, opening, vent, flue, conduit, outlet or any structure constructed or arranged from or through which air impurities may be emitted, and any reference to a chimney of or used in connection with premises, include a reference to a chimney which serves the whole or a part of the premises though structurally separate from such premises or building thereon.

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Definition of fuel burning equipment

Means any furnace, boiler, fire place, oven, retort, incinerator, internal combustion engine, vessel, or any other apparatus, device, mechanism, stack, chimney or structure used in connection with the burning of any combustible material.







Regulation 41. Occupier to make adaptations and provide safe access.

 an occupier of any premises served by chimney shall make adaptations and provide safe and adequate access for the purpose of taking representative samples of the discharge from the chimney.





- Regulation 42. Occupier to test and record.
- install equipment or device so as to carry out test with respect to the emission of air impurities on such premises;
- keep a permanent register of all such tests showing the date of each test and the result obtained.
- the register shall be available for inspection by the Director-General or any authorised officer at all reasonable hours.

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Regulation 43. Sampling point.

- (a) a point for measuring the concentration of air impurities shall be such point as may be determined by the Director-General or any authorised officer;
- (b) such point may be situated at the fixed point of emission of the air impurities, or in any flue, duct, or chimney located in the premises at some place other than the final point of emission of air impurities; and
- (c) Results of all tests conducted on boilers, and incinerators shall be expressed on the basis of flue gas containing 12% by volume of carbon dioxide.

Regulation 47. Installation and operation as required by Director-General.

Director-General may, under section 31 of the Environmental Quality Act 1974, by notice in writing require the occupier of those premises to :-

(a) install and operate control equipment or additional control equipment;

- (b) repair, alter or replace any equipment or control equipment on those premises;
- (c) erect or increase the height of the chimney;
- (d) emit, discharge or deposit the air impurities; and
- (e) carry out his trade, industry or process or operate any equipment or industrial plant,

within such time and in such manner as he may specify in the notice.



Regulation 49. Licence required to contravene acceptable condition.

(1) No person Shall, unless licensed under section 22 (1) of the Act, emit or discharge any waste into the atmosphere in contravention of the acceptable conditions specified in regulations 7, 14, 15, 16, 21, 24, 25, 26, 27, 28, 29, 30, 31, 32, 34 and 35.

 (2) Application for a licence under section 22 (1) of the Act shall be made in accordance with the procedures specified in the Environmental Quality (Licensing) Regulations, 1977[*P.U. (A) 198/77*].



 \diamond

Environmental Quality (Clean Air) Regulations, 1978

Regulation 49. Licence required to contravene acceptable condition.

(3) The Director-General shall refuse the granting of such licence to contravene acceptable conditions specified in these Regulations unless he is satisfied that the granting of such licence is not likely to cause hazard to public health, safety or welfare or to animals, birds, wild life fish or aquatic life or to plants, or to affect adversely any beneficial use of the environment and-

(i) there is no known practicable means of control in order to comply with acceptable conditions; or
(ii) the estimated cost incurred to comply will be prohibitive having regard to the size of the trade, process or premises; or

(iii) that the economic life of the existing plant or equipment is less than three years from the date these Regulations come into force; or

(iv) the design, fabrication, supply and commissioning of the necessary control equipment require a longer period than the specified compliance date in these Regulations; or

(v) an occasion or instance whereby the imposition of the acceptable conditions as prescribed would create a condition, which in the opinion of the Director-General, having regard to all the circumstances, is not reasonably practicable or is contrary to the intent and spirit of the Act.

3.0 Emission Standards & Ambient Air Quality Guideline



Permissible dark smoke limit

Dark Smoke emissions when observed or recorded using instrument or devices

Type of fuel	Dark smoke limit
liquid fuel	Ringelmann Chart No 1
solid fuel	Ringelmann Chart No 2

Period

More than 5 minutes in any period of 1 hour or

More than 15 minutes in any period of 24 hours.

(Reference: Regulation 14, 16)



Stack Gas Emission Standards

- (a) Date of Compliance
 - New Facility follow Standard C
 - Existing Facility follow **Standard A** (if within 2 years from 01.10.1978) or follow **Standard B** (if within 3 years from 01.10.1978)

(Reference: Regulation 21)

- (b) Solid particles concentration in heating of metals
 - concentration of dust, soot, ash, grit and any solid particles not exceed Standard C = 0.2 g/Nm³ of effluent gases

(Reference: Regulation 24)

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Stack Gas Emission Standards

Solid Particles Concentration In Other Operations (whereby dust or solid particles are emitted) Total Mass in emission not exceed:-

Standard C 0.4 g/Nm³

(Reference: Regulation 25)

(d) Metals and metallic compounds must comply to

Standard C -

Mercury (0.01 g/Nm3), Cadmium(0.015g/Nm3), Lead (0.025g/Nm3), Antimony (0.015g/Nm3), Arsenic (0.025g/Nm3), Zinc (0.1 (0.015g/Nm3), Copper (0.015g/Nm3)

(Reference: Regulation 26)

e) Gaseous substances

above

Substance Emitted	Sources of Emission	Standards
(a) Acid Gases	Manufacture of sulphuric acid	Standard A: 7.5 Standard B: 6.0 Standard C: 3.5 gramme of sulphur trioxide/Nm ³ of effluent gas, 2. Effluent gas free from per-
the second s	The second strate barren second	sistent mist
(b) Sulphuric acid mist or sulphur trioxide or both	Any source other than combustion process and plant for manufacture of sulphuric acid as in (a) above	1. Equivalent of: Standard A: 0.3 Standard B: 0.25 Standard C: 0.2 gramme of sulphur trioxide/Nm ³ of effluent gas,
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	 Effluent gas free from per- sistent mist
(c) Chlorine gas	Any source	Standard A: 0.3 Standard B: 0.25 Standard C: 0.2 gramme of hydrogen chloride/Nm ³
(d) Hydrogen chloride	Any source	Standard A: 0.6 Standard B: 0.5 Standard C: 0.4 gramme of hydrogen chloride/Nm ³
(e) Fluorine, hydro- fluoric acid, or in- organic fluorine compound	Manufacture of alumi- nium from alumina	Equivalent of: Standard C: 0.02 gramme of hydrofluoric acid/Nm ³ of effluent gas
(f) Fluorine, hydro- fluoric acid, or in- organic fluorine compound	Any source other than manufacture of alumi- nium from alumina as in (e) above	Equivalent of: Standard A: 0.15 Standard B: 0.125 Standard C: 0.100 gramme of hydrofluoric acid/Nm ³ of effluent gas
(g) Hydrogen sulphide	Any source	Standard A: 6.25 Standard B: 5.00 Standard C: 5.00 parts per million volume for volume
(h) Oxide of nitrogen	Manufacture of nitric acid	Equivalent of: Standard A: 4.60 Standard B: 4.60 Standard C: 1.7 and effluent gas substantially colourless gramme of sul- phur trioxide/Nm ³
(i) Oxides of nitrogen	Any source other than combustion processes and manufacture of nitric acid as in (h)	Equivalent of: Standard A: 3.0 Standard B: 2.5 Standard C: 2.0

Standard B: 2.5 Standard C: 2.0 gramme of sulphur trioxide/Nm³

(Reference: Regulation 27)

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Stack Gas Emission Standards

Asphalt concrete plant – Standard C

Stationary Plant0.3 g/Nm3Mobile Plant0.4 g/Nm3(Reference: Regulation 28)

(g) Portland cement plant – Standard C

(f)

Kiln 0.2 g/Nm³ Clinker cooler, 0.1 g/Nm³ Finish grinding (Reference: Regulation 29)

(h) Facilities discharging asbestos & free silica Standard C= 0.12 g/Nm^3

(Reference: Regulation 30)



AMBIENT AIR QUALITY GUIDELINES

Pollutant	Averaging time	ppm µg/m³	
Ozone	1 hour	0.10	200
	8 hours	0.06	120
Carbon monoxide #	1 hour	30	35
(mg/m ³)	8 hours	9	10
Nitrogen Dioxide	1 hour	0.17	320
	8 hours	0.04	
Sulfur Dioxide	10 minutes	0.19	500
	1 hour	0.13	350
	24 hours	0.04	105
TSP	24 I hour		260
	1year		90
PM10	24 hour		150
	1 year		50
Lead 3 months			1.5

 $(at T = 25^{\circ}C, P = 1 Atm)$

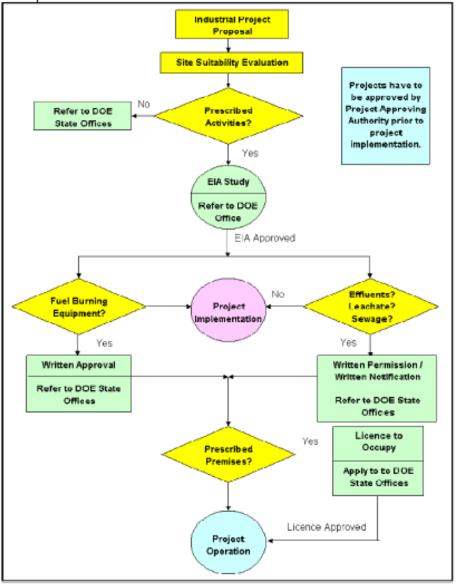
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- Environmental Impact Assessment (EIA) or Pre-Siting and Evaluation Process (PAT)
- APCS Processing Flow Chart
- Client Charter



APPLICATION PROCEDURE FOR ENVIRONMENTAL REQUIREMENTS IN MALAYSIA



STEP 1

- Site Suitability Evaluation (for non-Prescribed Activities).
 EIA Approval (for
- Prescribed Activities).

STEP 2

Activities subject to air and water pollution control:

- Written Permission (Air).
- Written Notification (Sewage, Industrial Effluent, Leachate).
- Written Approval (Prescribed Premises: Crude Palm Oil Mills, Raw Natural Rubber Mills, Scheduled Wastes Facilities)

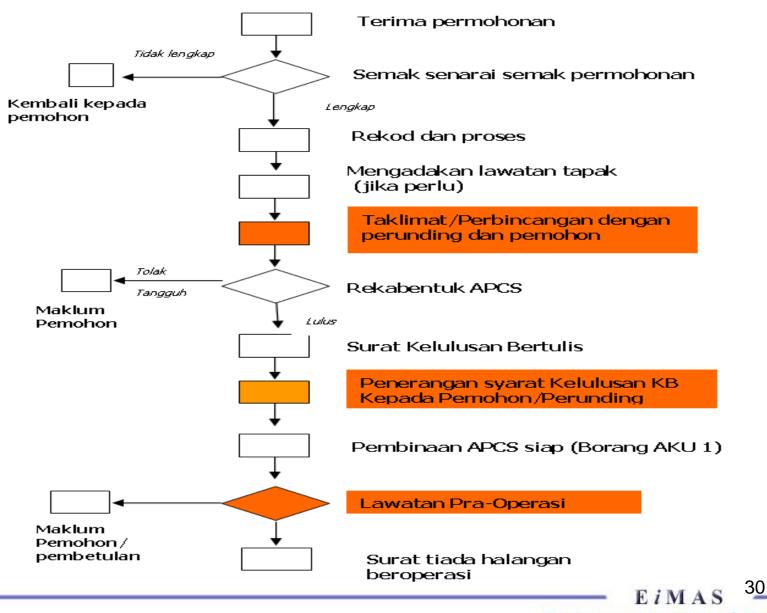
STEP 3

Licence to occupy:

- Crude Palm Oil Mills.
- Raw Natural Rubber Factories.
- Scheduled Waste Treatment and Disposal Activities
- Prescribed Conveyance

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APCS Flow Chart





Client Charter

- Decision on a complete preliminary EIA report to be issued within 5 weeks.
- Decision on application for site suitability assessment on siting of new factory to be issued within 2 weeks.
- Decision on application for installation of fuel burning equipment and air pollution control equipment to be issued within 3 weeks



5.0 Written Approval Application Forms

- 1. Application Form for Erection of Burning Equipment AS16A
- 2. Application Form for Erection of Fuel Burning Equipment (Generator)– AS16B
- 3. Application Form for Erection of Incinerator–AS16C





5. Specific air pollution control systems application forms

- 1. Application Form for Scrubber AS16 D-1
- 2. Application Form for Cyclone– AS16 D-2
- 3. Application Form for Bag Filter AS16D-3
- 4. Application Form for Spray Booth AS 16D4

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BORANG AS 16B FORM AS 16B

PERMOHONAN KELULUSAN MEMASANG, MENEMPATKAN SEMULA/MENGUBAH ALAT PEMBAKARAN BAHANAPI (JANAKUASA) DI BAWAH PERATURAN 36 DAN 38, PERATURAN -PERATURAN KUALITI ALAM SEKELILING (UDARA BERSIH), 1978

APPLICATION FOR APPROVAL TO INSTALL/RESITE/ALTERA FUEL BURNING EQUIPMENT (GENERATOR) UNDER REGULATIONS 36 AND 38 OF THE ENVIRONMENTAL QUALITY (CLEAN AIR) REGULATION, 1978

B		IAKLUMAT JAN MATION OF TH			
4.	Butiran Janakuasa (Injin) Details of Generator(Engine)				
	Nama Pembuat: Manufacturer				
	Model: Model				
	Keupayaan: Capacity	KV	A@	rpm 	
	 Sertakan katalog injin dan cart Attach engine catalogue and n 				
5.	Jenis bahanapai: Type of fuel				
6.	Kadar penggunaan bahanapi: Rate of fuel consumption				
	Beban penuh: Full load	kg/jam kg/hr	Beban setengah: Half load		kg/jan <i>kg/hr</i>

Application Form for Scrubber (AS 16 D-1)



A. GENERAL INFORMATION FOR APPLICATION B. GAS EMISSION DATA

- C. DESIGN OF VENTILATION SYSTEM
- D. FAN DATA
- E. MOTOR DATA
- F. CHIMNEY DESIGN
- G. SCRUBBER DESIGN
- H. PUMP DATA
 - PERFORMANCE MONITORING
- J. DECLARATION









BORANG AS 16 D-1 FORM AS 16 D-1

PERMOHONAN KELULUSAN MEMASANG, MENEMPATKAN SEMULA/MENGUBAH SISTEM KAWALAN PENCEMARAN UDARA BAGI PENCEMAR GAS (PENGGAHAR DAN CEROBONG) DI BAWAH PERATURAN 38, PERATURAN-PERATURAN KUALITI ALAM SEKELILING (UDARA BERSIH), 1978

APPLICATION FOR APPROVAL TO INSTALL/RESITE/ALTER AIR POLLUTION CONTROL SYSTEM FOR GASEOUS POLLUTANTS (SCRUBBER AND CHIMNEY) UNDER REGULATION 38 OF THE ENVIRONMENTAL QUALITY (CLEAN AIR) REGULATIONS, 1978



1.	Nama dan alamat pemunya/pemohon : Name and address of applicant:	Nama dan alamat pembuat/jururunding * Name and address of manufacturer/consultant*
3.	Pegawai yang boleh dihubungi(Contact person)	4. Pembuat/Perunding yang boleh dihubungi(Contact person)
5.	No. Telefon <i>(tel. no.):</i>	 No. Telefon Pembuat/Perunding (tel. no.): No. Faks Pembuat/Perunding (Fax no.):
7.		8. Jenis pengeluaran kilang : Type of manufacturing facility.
9.	penggahar.	pital dan lain-lain dalam lingkungan 300 meter dari lokasi pemasangan pital etc. within 300 metre radius from the location of proposed scrubber.

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B. GAS EMISSION DATA

10. Jenis Gas Type of gas	 Kepekatan sebelum sistem kawalan pencemaran udara (Concentration before air pollution control system) gm/Nm³ 	12. Standard pelepasan* (<i>Emission Standard</i>)* gm/Nm ³

⁵ Rujuk kepada standard pelepasan di bawah Peraturan-Peraturan Kualiti Alam Sekeliling (Udara Bersih) 1978 atau jika tiada sila rujuk standard yang diamalkan di negara lain seperti USA atau Eropah Refer to emission standard under the Environmental Quality (Clean Air) Regulations, 1978 or if not available please refer to standard being enforced in other countries such as USA or Europe

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. PERFORMANCE MONITORING

73. Terangkan lokasi jangka tekanan, sensor suhu, meter pH dan meter kadar alir yang dipasang untuk tujuan operasi dan pengawasan prestasi. Sertakan lukisan paip dan instrumentasi. Describe location of pressure gauges, temperature sensors, pH meter and flowrate meters installed for the purpose of operation and performance monitoring. Attach piping and instrumentation drawing.

74. Kemukakan dengan menggunakan lampiran tambahan cadangan terperinci program pengawasan prestasi dan penyelenggaraan scrubber. Sila rujuk dokumen bertajuk 'Performance Monitoring of Air Pollution Control Systems' yang dikeluarkan oleh JAS untuk panduan

Submit using attachment detailed proposal on performance monitoring programme for the operation and maintenance of the scrubber. Please refer to the document entitled 'Technical Guidance Documents No. DOE-2-2004 Performance Monitoring of Air Pollution Control Systems' issued by DOE for guidance.

Nyatakan kaedah pelupusan atau rawatan cecair penggahar State or describe the method of disposal or treatment of scrubbing liquid

75. Anggaran kepekatan gas pencemar yang dilepaskan melalui cerobong. Sertakan pengiraan berkaitan. Estimated concentration of gaseous pollutant concentration discharge at the outlet of the chimney. Attach the calculation. _______gm/NM³

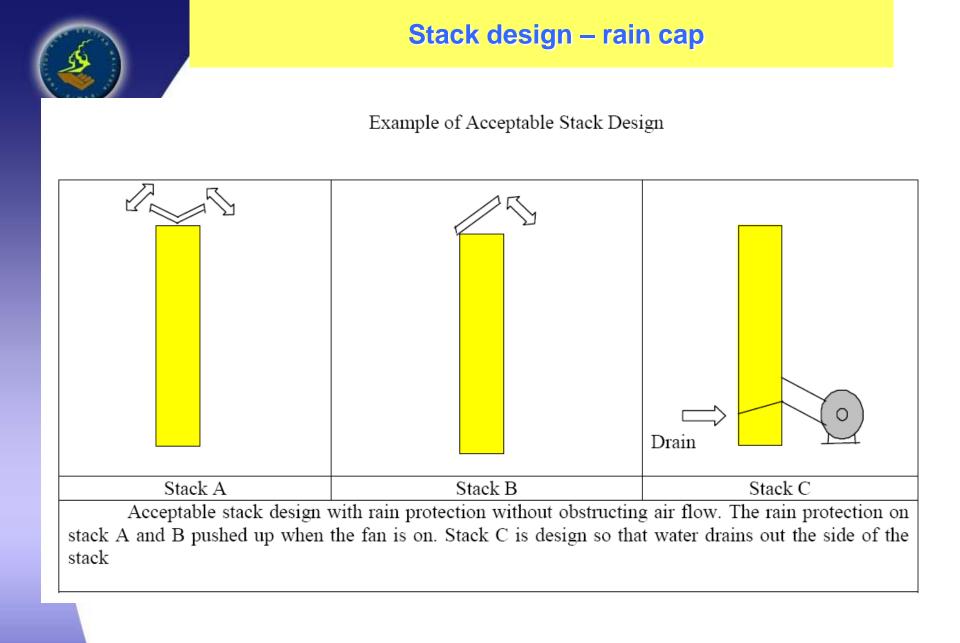


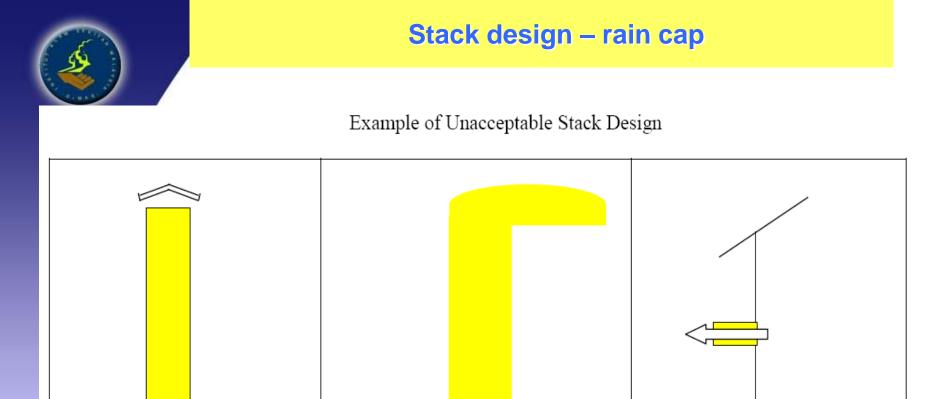
DECLARATION

Saya pemohon/agen* yang diberi kuasa bagi pemohon, dengan ini mengaku bahawa segala maklumat yang diberi di dalam borang ini adalah benar dan betul sepanjang pengetahuan dan kepercayaan saya.

I the applicant/authorised agent* of the applicant, hereby declare that all the information given in this application is to the best of my knowledge and belief true and correct.

Tarikh; Date	Tandatangan pemohon/*: Agen yang diberi kuasa Signature of applicant/* Authorised agent		
NomborTelefon/ <i>Telephone No.:</i>	Full Name		_
Nombor Faks/ <i>Fax No</i> :	Jawatan: Designation		
	Cop Rasmi Syarikat: Official Stamp of the Company		
For and on behalf of:			
Nombor Telefon .: Telephone No			
* Potong yang mana tidak berkenaar Delete whichever is not applicable	n		
			`
		E i M A S Environment Institute of	4 <u>2</u> Malaysia





Stack AStack BStack CThe cap on Stack A obstructs vertical discharge of air contaminants. Stack B, a goose neck, alsoprevents vertical discharge. Stack C, which comes out of the building horizontally, simply does notprovide for vertical discharge.

6. Written Approval Conditions

A. SOURCES OF SOLID PARTICULATE

(List all machineries and the other infrastructure emitting dust, list all major components of air pollution control equipment)

B. CONSTRUCTION STAGE (layout plan and equipment specification, chimney details, performance monitoring equipment)

Written Approval Conditions

C. OPERATION STAGE

(operation manual, performance monitoring, record keeping (log book), competent operator, stack sampling)

D. ADMINISTRATIVE

(Good house keeping, updated operation manual)





Operation of Industries / Air Pollution Control Equipment

- performance monitoring
- record keeping (log book)
- competent operator
- stack sampling
- continuous emission monitoring system (CEMS)

Operation of Industries / Air Pollution Control Equipment

Important of performance monitoring

- To ensure smooth and uninterrupted operation of air pollution control system
- Helps detect early onset of deteriorating performance of control system
- Hence, avoid unnecessary plant shutdown and costly enforcement penalties
- From enforcement viewpoint, it is an acceptable surrogate to stack emission testing to gauge compliance with emission standards

Operation of Industries / Air Pollution Control Equipment

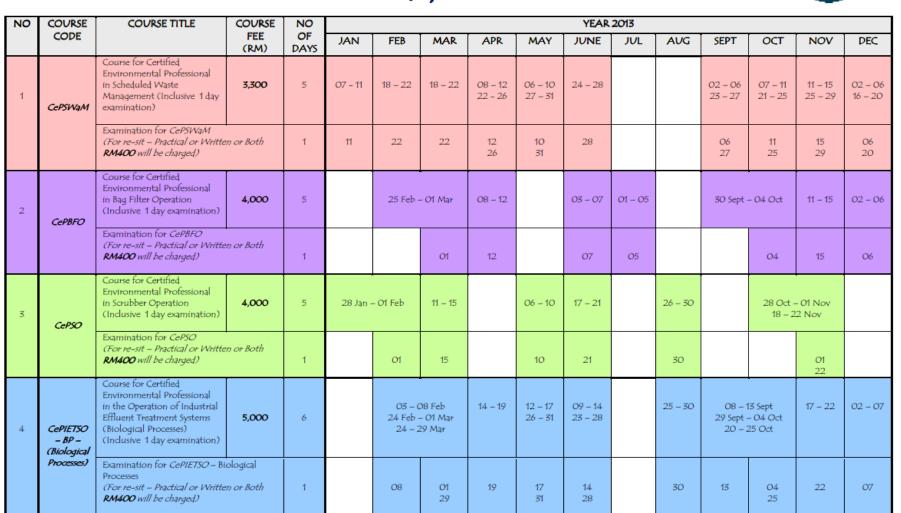
Regulatory record keeping requirements

- Essential for smooth operation of APCS, may lengthen its useful life and minimize emission
- May vary from one industry to another depending on type of manufacturing process being controlled, size of operation, location of industry.
- Performance monitoring data to be kept and made available to DOE officers for inspection (examine log books)





Competency course E*i*MAS's 2013 Training Calendar For Industries



This course would:

- Enable participants to acquire knowledge and develop skills on how to implement a systematic and effective preventive maintenance and performance monitoring procedure for bag filters or scrubber that conforms with the DOE's latest requirement on **performance monitoring** of bag filters and scrubber.
- Enable participants to be certified and qualified as a competent person to operate bag filters or scrubber after complying with other requirements.
- Benefit the industry by minimizing the occurrence of breakdown of bag filter or scrubber that may result in non compliance with emission standards.

PUSAT LATIHAN AMALI SISTEM KAWALAN PUSAT LATIHAN AMALI SISTEM KAWALAN PENCEMARAN UDARA EIMAS PENCEMARAN UDARA EIMAS EIMAS AIR POLLUTION CONTROL SYSTEMS HANDS-ON TRAINING CENTRE

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7. Other Related Regulations

REGULATIONS

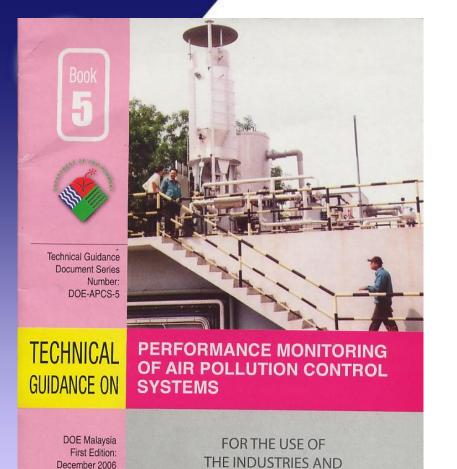
- Environmental Quality (Control of Petrol And Diesel Properties) Regulations 2007 P.U.(A) 145/2007
- Environmental Quality (Dioxin And Furan) Regulations 2004 P.U.(A) 104/2004
- Environmental Quality (Control of Emission From Motorcycles) Regulations 2003 P.U. (A) 464/2003
- Environmental Quality (Halon Management) Regulations1999 P.U.(A) 452/99
- Environmental Quality (Refrigerant Management) Regulations 1999 P.U (A) 451/99
- Environmental Quality (Control of Emission From Petrol Engines) Regulations 1996 P.U(A) 543/96
- Environmental Quality (Control of Emission From Diesel Engines) Regulations 1996 P.U (A) 429/96
- Environmental Quality (Motor Vehicle Noise) Regulations 1987 P.U (A) 244/87
- Environmental Quality (Control of Lead Concentration in Motor Gasoline) Regulations 1985 P.U (A) 296/85
- Environmental Quality (Licensing) Regulations 1977 (P.U.(A) 198/77)

<u>ORDER</u>

- Environmental Quality (Declared Activities) (Open Burning) Order 2003 P.U.(A) 460/2003
- Environmental Quality (Delegation Of Powers) (Halon Management) Order 2000 P.U.(A) 490/2000
- Environmental Quality (Prohibition Of The Use Of Controlled Substances In Soap, Synthetic Detergent And Other Cleaning Agents) Order 1995) Order 2005 - P.U.(A) 115/95
- Environmental Quality (Prohibition Of The Use Of Chlorofluorocarbons And Other Gases As Propellants And Blowing Agents) Order 1993 - P.U.(A) 434/93



- Technical Guidance On: Performance Monitoring of Air Pollution Control Systems
- The Planning Guidelines for Environmental Noise Limits & Control
- The Guidelines for Noise Labeling and Emission Limits of Outdoor Sources
- The Planning Guidelines for Vibration Limits and Control
- Guideline for the installation & maintenance of Continuous Emission System (CEMS)



CONSULTANTS

THE PLANNING GUIDELINES FOR 600K | 0F 3

Environmental Noise Limits and Control





Department of Environment Ministry of Natural Resources and Environment Malaysia



BOOK 2 OF 3

GUIDELINES FOR

Noise Labeling and Emission Limits of Outdoor Sources





Department of Environment Ministry of Natural Resources and Environment Malaysia





Department of Environment Ministry of Natural Resources and Environment Malaysia





THE PLANNING GUIDELINES FOR BOOK 3 OF 3

Vibration Limits and Control in the Environment



Malaysian Standard

- MS1596:2003 Determination of concentration and mass flow of particulate matter in flue gas for stationary source emissions
- MS1723:2003 Performance evaluation of air pollution control and treatment system : Mechanical dust collectors





MALAYSIAN STANDARD

MS 1596:2003

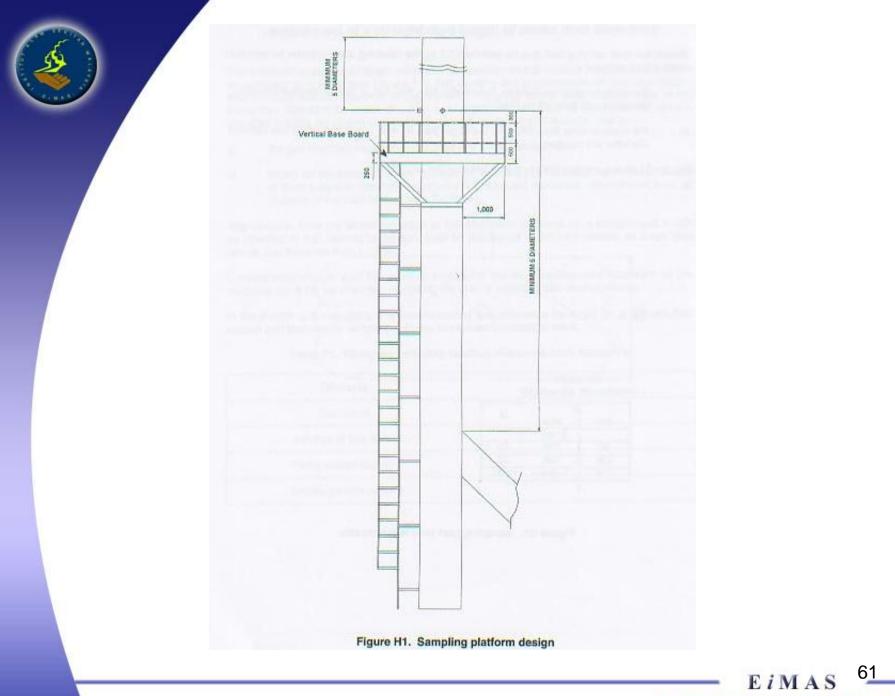
DETERMINATION OF CONCENTRATION AND MASS FLOW OF PARTICULATE MATTER IN FLUE GAS FOR STATIONARY SOURCE EMISSIONS

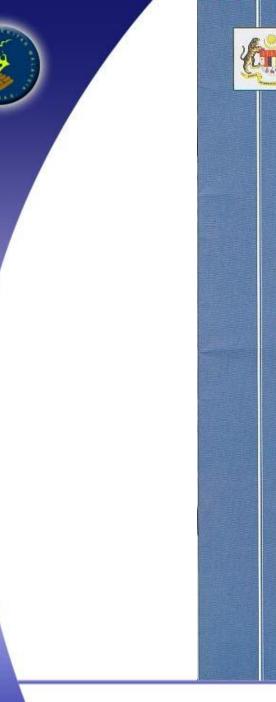
ICS: 13.040.40

Descriptors: stationary source emissions, particulate matter, flue gas, determination, gravimetric analysis

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MS 1723:2003

PERFORMANCE EVALUATION OF AIR POLLUTION CONTROL AND TREATMENT SYSTEMS: MECHANICAL DUST COLLECTORS

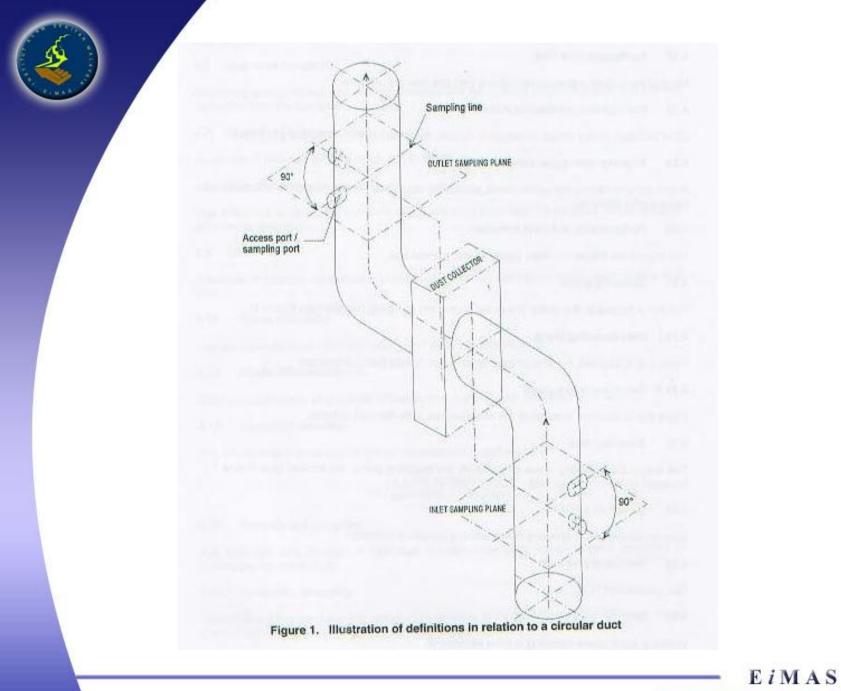
ICS: 13.040.40

Descriptors: air pollution control, performance evaluation, dust collectors, mechanical, testing procedure

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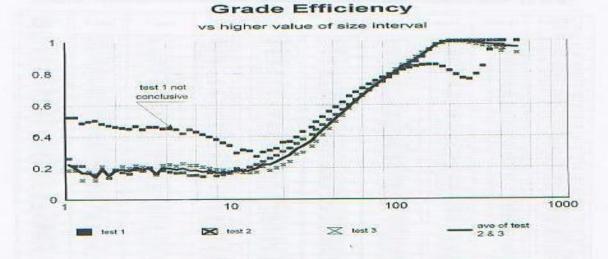


Figure A1. Graph of efficiency per particle size interval using the higher value of the particle size interval

Tests 2 and 3 show similar curves, with only mild differences in the ranges from 10 µm to 50 µm and above 300 µm. Test 1, however, shows a clear difference in the performance of the dust collector. It may indicated some difference in the condition of the dust collector between this and the other two tests. A third test is therefore necessary to conform with the required three representative tests (Clause 12).

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Thank you

